	er ID 103:				Page 1							
Item ID: Revision ID: Item Name: Start Date: Required Date:		Assembly Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*	Accept		900040 ust Item ID: ustomer:) * ፡	Setup Star Stop	171	S1* S2*	-
Reference: Approvals:	Process Plans	: _p/_	Date: 3-(1/1-)	Tooling: SPC (Y/N):		 Date:		I	Run Star Stop	 	R1* R2*	
Sequence ID/ Work Center 11		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	-
Draw Nbr	Revis	ion Nbr										
D4034	C			357	· · · · · · · · · · · · · · · · · · ·		-					
*100 *100* Large Fab .arge Fab	·	Memo	ribs to hoop and weld as p	0.00 0.00 or dwg DT9564				(2)		20-6	2_43·0	7.0
		2- Weld bus	hing in rib as per dwg	-			•					
*11 0	C	QC9- Inspect visual per	QS1004- Fusion Welds	0.00				a	سد	. SKS.	10 P.	
QC Quality Control		Memo	·	0.00					EC	-\09 <u>-</u>	_13-7-)
20	(QC5- Inspect part compl	eteness to step on W/O	0.00			-	٠	<i>(</i> • • • • • • • • • • • • • • • • • • •		<u>\q.o</u> ∫⁴	OA.
120 ^{QC}		Memo		0.00			•		(<u>)</u>	13-0	2 <u>0:5</u> 2	€ 0.8

Quality Control

NCR:	Yes	/	No

DQA: _____ Date: ___

NCR: Y	NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE													
											QA Closed:	Date	e:	
Nork Orde	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS		
Part N	lo.					Rework Scrap		N	Skid-tube Crosstube Machining Small Fab		Water Jet Prod. Eng. Coor.		Engineering Quality Other	
NCR N	lo.		Use-as-is Work Order Update					Thermoforming Finishing Rec/Store/Packaging O Large Fab Composite Supplier						
Root					Descri	ption of work order update	Init	ial	Act	tion	Sign &			
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Landi	ng G	Gear				General					-	_		
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		Cracks .				Broken/Damaged	Ins	spection	on Incomplete		Part Incorred	it [Weld	
		Crushed/	Crimped			Burrs	Ins	structi	ions Incomplete/	Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled	
		Cuffs				Contamination	M.	ainte	nance		Part Moved		_	
ı		Heat Trea	it		[Countersink	Mi	islabel	led		Positioned V	vrong	<u></u>	
		Inspection	n Strip in	Tube		Cut Too Short	Mi	isread			Power Loss/	Surge	Other	
	-	Ripples in	Bend			Drill Holes	Of	fset						
		Torque W	aves in E	xtrusio	,	Drawing	Ou	ut of C	alibration					
		Turning S	equence			Finish	Ou	ut of S	equence					
	Wave/Twist in Tube Folio					Folio		Outside Dimensions						

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140

QC21- Final Inspection - Work Order Release

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140

130

Packaging

Packaging

Quality Control

Memo

Memo

0.00

Page 2

Insp.

C 13-9-5

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, unc	10.					Use-as-is	1	i	noforming	Finishing		4	re/Packaging		Other
NCR I	No.					Work Order Update	-		Large Fab	Composite		i	Supplie		1
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	<u> </u>	Heat Tre			 	Countersink	Mislabeled				Positioned V	-	_]	
1 .	1	Inspection	ın Strip in	Tube	ŀ	Cut Too Short		Misread				Power Loss/	ourge	┖	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

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Parent Item Name: Fwd Upper Rib Assembly Start Date: 6/21/2013 Required Date: 7/5/2013 Start Date: 6/21/2013 Start Date: 6/21/2013 Required Date: 7/5/2013 Start Date: 6/21/2013 Sta	Picklist Print													Page 1
Parent Hem Name Parent Hem	Friday, June 21, 20	13 2:50:15 PM	_ 			<u> </u>	· <u> </u>	- -	 -					
Parent Hem Name Parent Hem	Work Order ID: 10	3353		*	10335	53*	•							
Parent Item Name	Parent Item: Da	4034-043						-						
PER DVG REV.B ID O VERF.EC IPP Rev.C ILOI.19 AS	Parent Item Name:	Fwd Upper Rib Ass	sembly	•	, / ←(/.)•	→ =\		,				-		
Tem Name Item ID Purch Item Location Location Location Seq ID Measure Hand Qty Itssued Itssued	Comments:	per dwg revA 10.00 PER DWG REV.B REV.pc1 DD VE	3.15 verified by:E DD VERF:EC	C IP	IPP P Rev:D 13.0	Rev:C 11.01.19 03.14 AS PER	AS DWG							
D4021-7 Hoop B 103582 4 2 Location WA004 WA004 8 100432 5 88428 3 D4021-9 Manufactured No 100 Each 261.0000 4 8 ** ** ** ** ** ** ** ** **	Component Item ID/ Item Name		_							Qty per Kit				Status
D4021-7 Hoop B 103582 4 2 Location WA004 WA004 8 100432 5 88428 3 D4021-9 Manufactured No 100 Each 261.0000 4 8 ** ** ** ** ** ** ** ** **	Ď4021-7	·	Manufactured	– No	· ·		100	Each	8.0000		2			
WA004 8 100432 5 88428 3 104021-9) Manufactured No 100 Each 261.0000 4 8 *TD4021-9* Bushing Location Loc Otv Loc Code		7*								**	<u></u>	<u> </u>	20C	/3 <u>-0</u> 9-0
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	Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorred	it	Weld
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	Inspectio	n Strip in	Tube		Cut Too Short		Misread	l		Power Loss/	Surge	Other
1	Ripples in Bend				Drill Holes		Offset	•				

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence
Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

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Picklist Print Friday, June 21, 2013 2:50:15 PM	· <u></u>				Page 2
Work Order ID: 103353	 -	*103353*	<u> </u>	·— — — —	
Parent Item: D4034-043 Parent Item Name: Fwd Upper Rib Assembly		*D4034-043*		Start Date: 6/21/2013	Required Date: 7/5/2013
				Start Qty: 2.00	Required Qty: 2.00
D4034-1	Manufactured	No	100 Each	11.0000 1 2	20-e 13.09.04
		Location	Loc Otv	Loc Code	
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		Location	Loc Qty	Loc Code	
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Work Orde	er:				Rework	ı I		Skid-tube Crosstube		Water Jet	Engineering		
Part N	lo				Scrap Machining Small Fa					d. Eng. Coor.	Quality		
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Misread

Out of Calibration

Out of Sequence

Outside Dimensions

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Offset

Other

Power Loss/Surge

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Inspection Strip in Tube

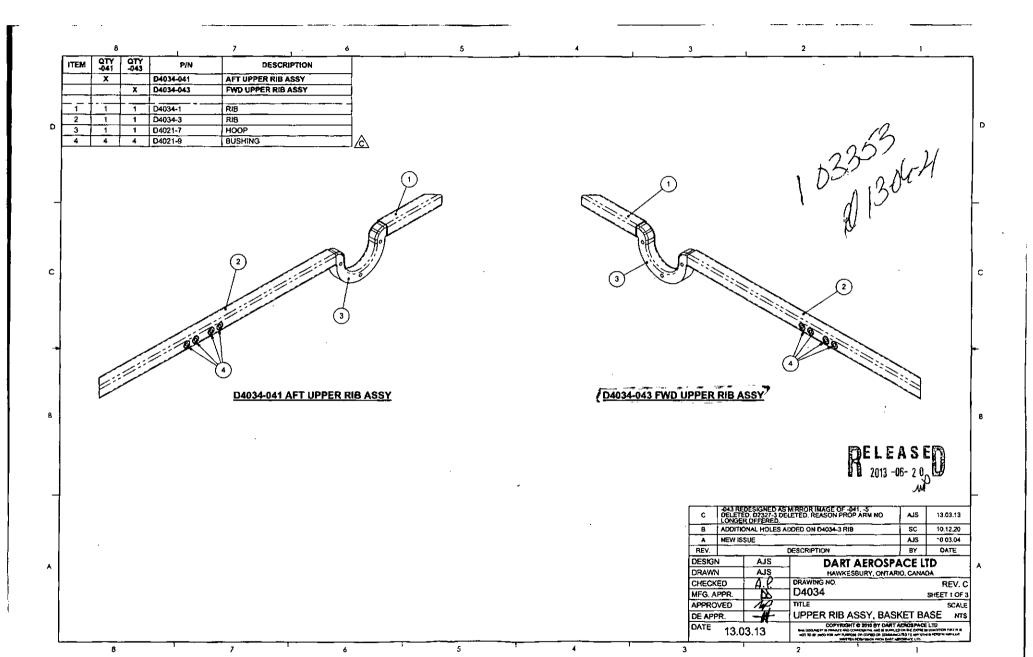
Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish



NCR: Y	es / No)			WORK ORDER NON-	100	NFORI	MANCE / UPI	DATE			
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	⊢	tion Strip i	n Tube	<u> </u>	Cut Too Short	\vdash	Misread	d		Power Loss/	ontge	Other
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Jan. 3	-	e Waves in		n'	Drawing	 -	4	Calibration -				<u>"</u>
* 1	Turnin	g Sequence	e		Finish		Out of !	Sequence				

Outside Dimensions

Date:

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Wave/Twist in Tube